

Technical Data Sheet

# Ferrex GPP30CC65HB BLACK

Polypropylene Homopolymer  
 LyondellBasell Industries  
 Engineering Plastics

General	
Filler / Reinforcement	• Calcium Carbonate, 31% Filler by Weight
Features	• High Gloss • Homopolymer
Appearance	• Black
Forms	• Pellets
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.16	1.16 g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	13 g/10 min	13 g/10 min	ASTM D1238

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (73°F (23°C))	4000 psi	27.6 MPa	ASTM D638
Tensile Elongation (Break, 73°F (23°C))	35 %	35 %	ASTM D638
Flexural Modulus			ASTM D790
1% Secant : 73°F (23°C)	296000 psi	2040 MPa	
Tangent : 73°F (23°C)	379000 psi	2610 MPa	
Flexural Strength (73°F (23°C))	6700 psi	46.2 MPa	ASTM D790

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (73°F (23°C))	1.0 ft·lb/in	53 J/m	ASTM D256
Unnotched Izod Impact (73°F (23°C))	19 ft·lb/in	990 J/m	ASTM D4812
Gardner Impact (73°F (23°C))	105 in·lb	11.9 J	ASTM D5420

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	215 °F	102 °C	
264 Psi (1.8 Mpa), Unannealed	130 °F	54.4 °C	

**Notes**

These are typical property values not to be construed as specification limits.